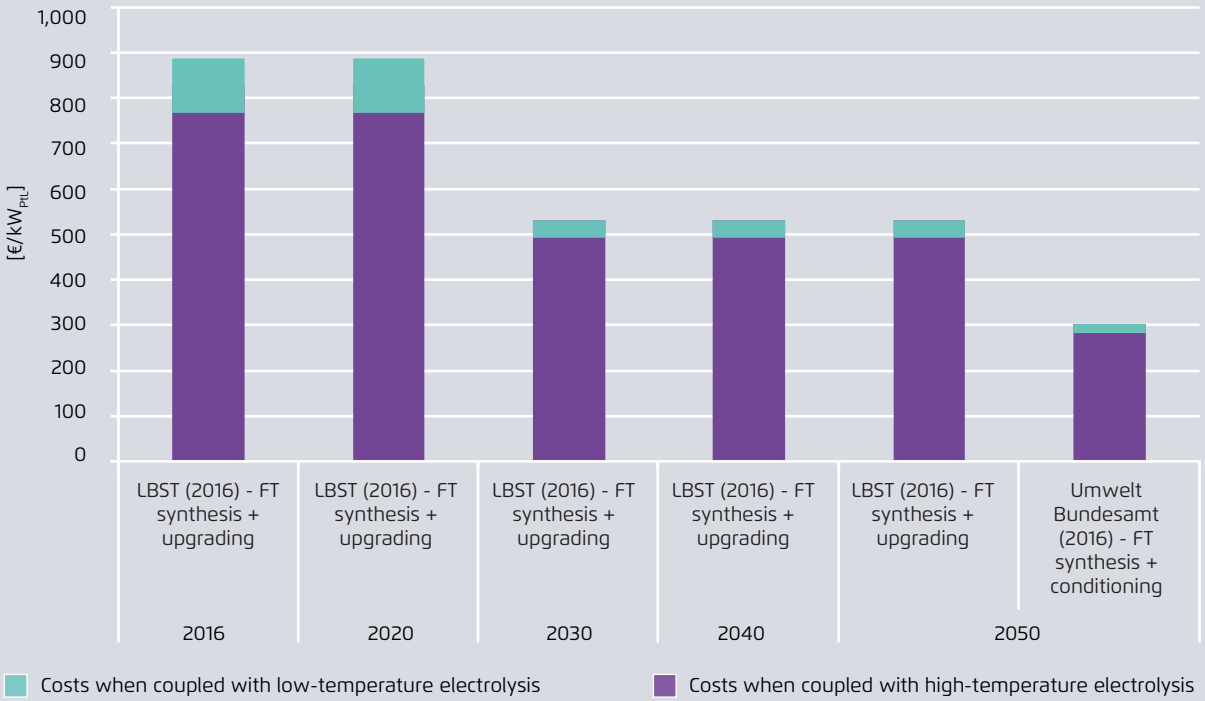Literature review: Investment costs of Fischer-Tropsch synthesis (plus upgrading) Figure 17